

Singleton Engineering (UK) Limited

Plant list



Laser

Amada	LC.3015.X1 c/w 9 tonne Auto Loading Tower
Capacity	3000 x 1500 x 20mm mild steel 3000 x 1500 x 12mm stainless steel 3000 x 1500 x 5mm aluminium

Punches

Amada	358 Vipros King 30 tonne
Capacity	4000 x 1270 x 3mm mild steel
Max	1200 hits per minute

Raskin	RT200
Capacity	4000 x 1500 x 6mm
Max	600 hits per minute

Amada	Octo 344
Capacity	3000 x 750 x 6mm

Togu	Precision Tool Grinder
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Pressbrakes

Amada	HFE 170-4, 7 Axis
Capacity	170 tonnes x 4.0 metres

Amada	HFE 80-25, 7 Axis
Capacity	80 tonnes x 2.5 metres

Pullmax	EKP CNC 250, 6 Axis
Capacity	250 tonnes x 3.7 metres

Edwards Pearson	PR6, 6 Axis
Capacity	60 tonnes x 2.5 metres

Shearing

Edwards Pearson	Hydraulic Guillotine
Capacity	4 metres x 10mm

Welding

15 no	Various MIG plants from 250-350 amp
7 no	TIG plants AC & DC 180-250 amp
2 no	Sciaky Spot Welding Machines

Finishing

Ercon	On line powdercoating plant max unit capacity 3000 x 1500 x 750
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Ercon	3 Stage degrease and Iron Phosphate Pre-Treatment Plant
Ercon	Box oven c/w shuttle tables and booth max unit size 4000 x 2000 x 2000
Gema	Fully automated, reciprocating powder guns
Gema	Manual powder guns

Various machinery

Overhead gantry Capacity	3 tonnes
Kaltenback	Semi automatic cold saw
Kaltenback	Automatic cold saw
Finger Rolls	6' Pyramid rolls 4' Pyramid rolls

Drilling, Sawing, Notching, Cropping, Pressing and Fettleing Machinery
Extensive range of hand tools

Forklifts various lifting and handling equipment

Quality extensive range of inspection and finishing tools and machinery

Warehousing

Approx 32,000 sq ft of secure warehouse space

Technical

Autocad Inventor	3D drawing package
Autocad Mechanical	2D drawing package
PEPS-FAB	Programming
Amada-Linea 5	Programming

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